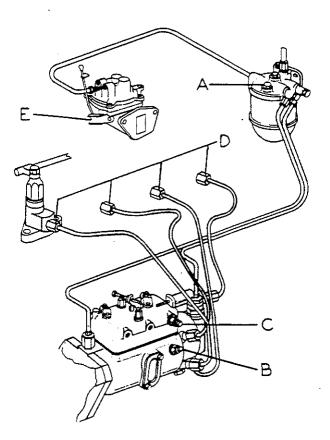


SERVICE BULLETIN #49

SUBJECT: Bleeding and Priming Fuel System

MODEL: Four-107



- 1. Ensure fuel shut off valve is open.
- 2. Position shift lever to neutral.
- 3. Position fuel stop-run and throttel control levers to maximum open positions.
- 4 Loosen bleed plug (A). Operate priming lever (E). When fuel, free of air bubbles, issues from bleed plug, tighten plug.

NOTE: If the engine camshaft cam driving the fuel lift pump is on maximum lift, it will not be possible to obtain a full pumping stroke with the priming lever (E), and the engine should be turned with starter motor one complete revolution.

- 5. Loosen bleed screw (B). Operate priming lever (E) as in step (4) above, then tighten screw.
- 6. Loosen bleed screw (C). Operate priming lever (E) as in step (4) above, then tighten screw.
- 7. Loosen the four union nuts (D). Operate the starter motor, when fuel, free of air bubbles, issues from union nuts, tighten nuts.
- 8. Start engine in full throttle for maximum fuel. Immediately return throttle to idle speed when engine starts.